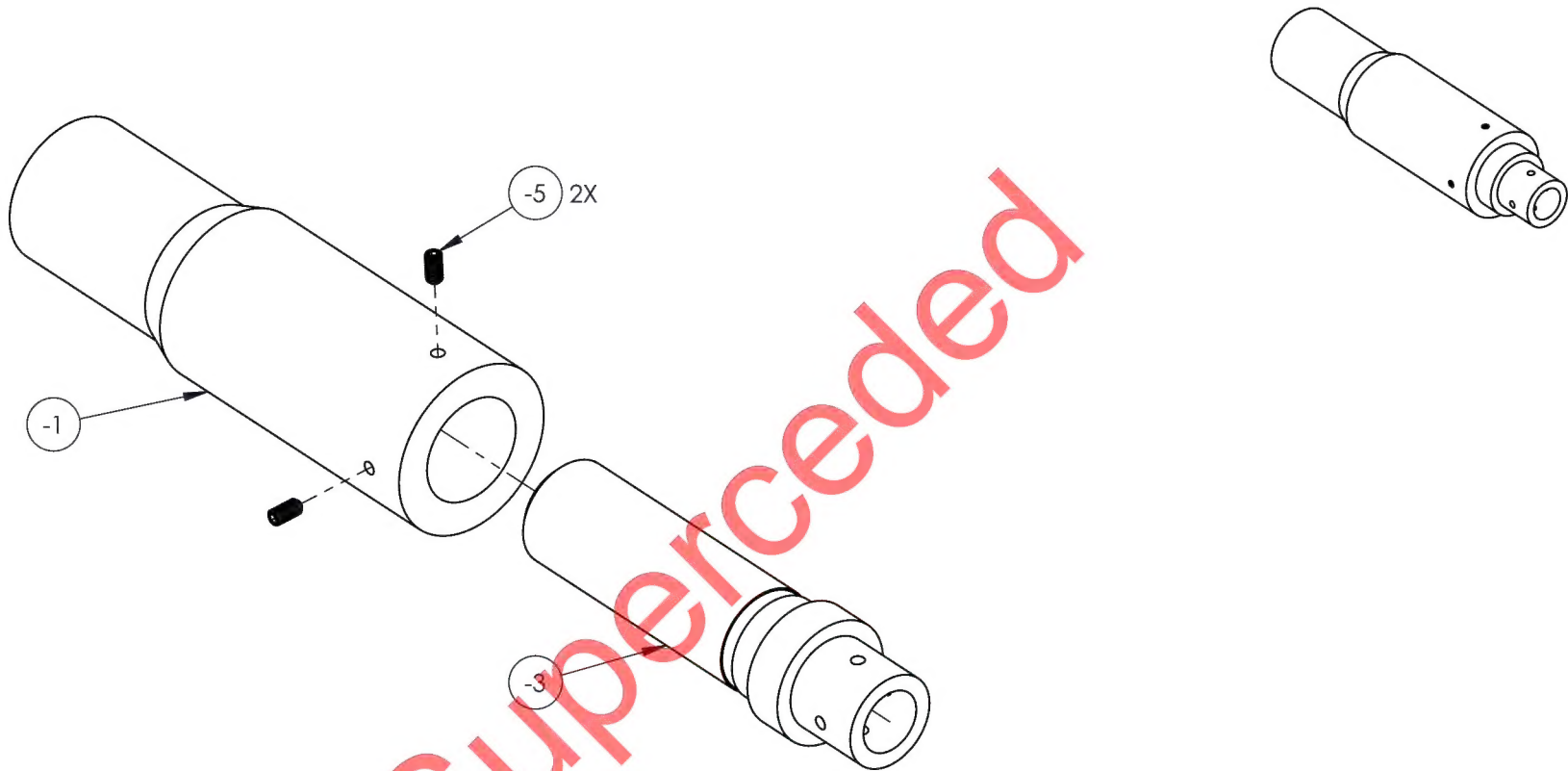


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	3/12/2015	RJC	JAG
2	15-0193	-3 CH'D DIM WAS Ø1.50 $\nabla$ 6.00 IS Ø1.5 $\nabla$ 6.00.	8/5/2015	RJC	JAG

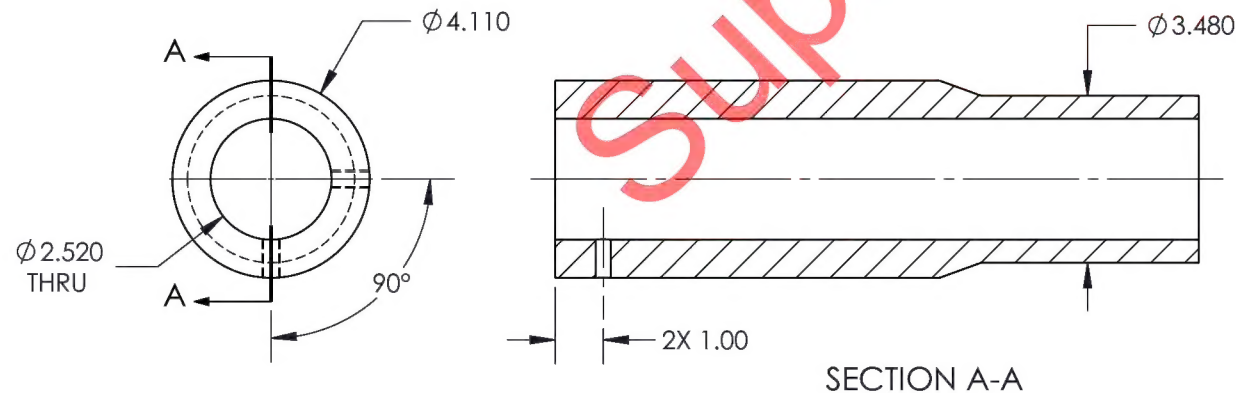
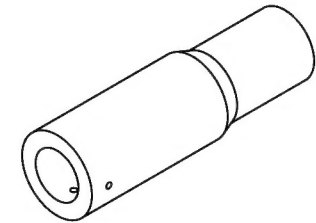
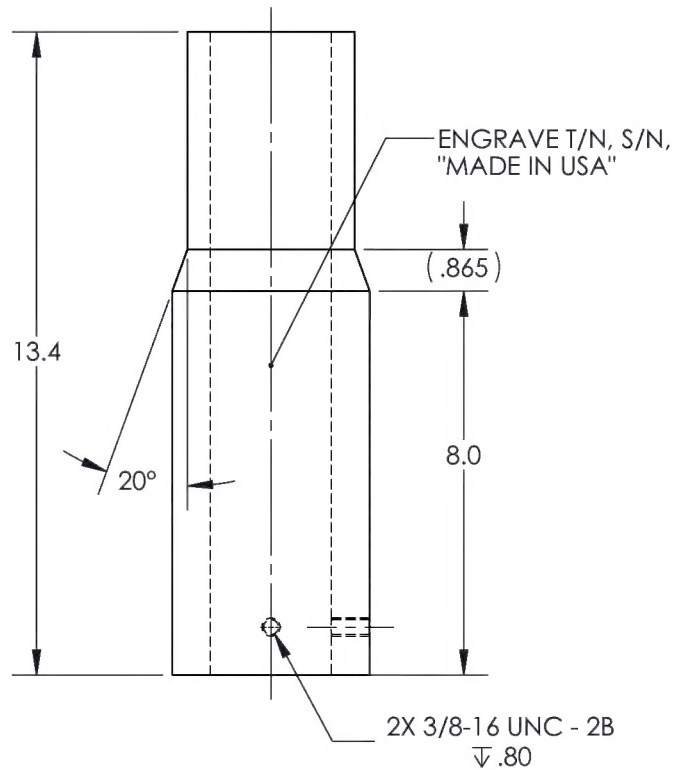


ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	SLEEVE ADAPTER	6061 / 7075		2
			-3	1	VERTICLE SUPPORT	6061 / 7075		3
		B/O	-5	2	CUP POINT SET SCREW	S.S.	3/8-16 UNC X 3/4 (MCMaster-CARR #92313A622)	1

<b>DART</b> AEROSPACE	
TITLE MAIN ROTOR HUB ASSY, WORKAID	
DWG NO. RBT18522-D	REV 2
MAT'L	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J Gilbert</i>
.XXX $\pm$ .005	HEAT
.XX $\pm$ .01	TREAT
.X $\pm$ .1	FINISH
ANGLES $\pm$ .5°	SPEC
1. BREAK ALL SHARP EDGES .015 x 45°	
OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	BELL 429
SCALE 1:4	DATE 3/11/2015
SHEET 1 OF 3	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL



SECTION A-A

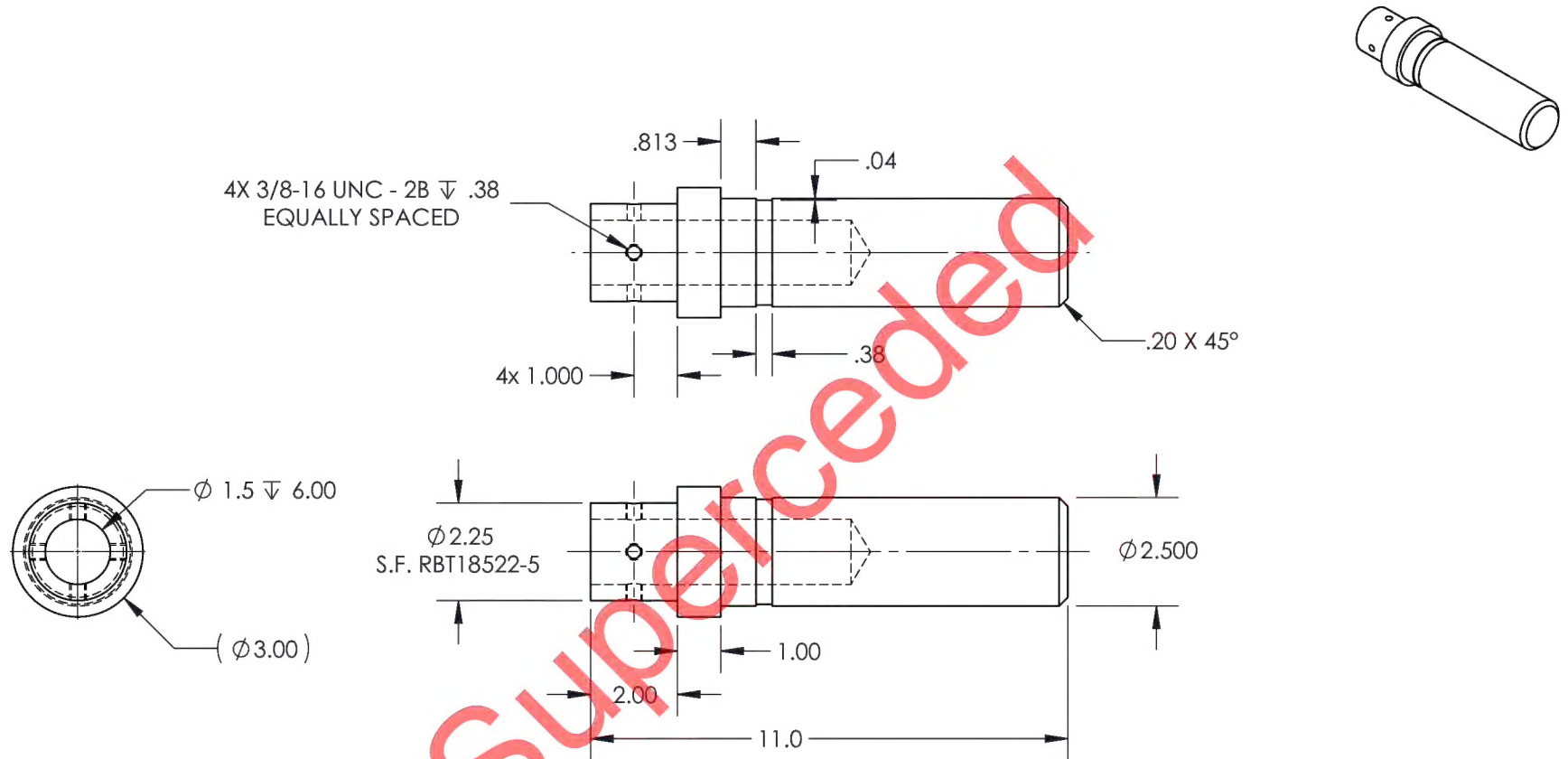
(1)

SLEEVE ADAPTER

<b>DART</b> AEROSPACE	
TITLE MAIN ROTOR HUB ASSY, WORKAID	
DWG NO. RBT18522-D-1	REV 2
MAT'L 6061 / 7075	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J Gilbert</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH CLEAR ANODIZE
.X ± .1	SPEC MIL-A-8625, TYPE II, CLASS I
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	BELL 429
SCALE 1:4	DATE 3/11/2015
SHEET 2 OF 3	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	15-0193	-3 CH'D DIM WAS Ø1.50 $\nabla$ 6.00 IS Ø1.5 $\nabla$ 6.00.	8/5/2015	RJC	JAG



(-3)  
VERTICLE SUPPORT

<b>DART</b> AEROSPACE	
TITLE MAIN ROTOR HUB ASSY, WORKAID	
DWG NO. RBT18522-D-3	REV 2
MAT'L 6061 / 7075	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J Gilbert</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ±.5°	FINISH CLEAR ANODIZE
.X ± .1	SPEC MIL-A-8625, TYPE II, CLASS I
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	BELL 429
SCALE 1:2	DATE 3/11/2015
SHEET 3 OF 3	